

PSecK0036_Rev1

Annex A - Third Party Factory Surveillance - Report

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Company name Contact Person Address Postal Code Town Country

Third Party Surveillance - REPORT (Appendix)

1 General

1.1	Date of inspection	20YY-MM-DD
1.2	Type of inspection	☐ Initial (pre-licence)☐ Follow-up☐ Sample selection
1.3	Name of inspector	
1.4	Report no. and date of last inspection	
1.5	Certificate holder	Company name Address
1.6	No. of inspection agreement	210-XX-YYYY
1.7	Certificates and products comprised by the inspection	
1.8	Manufacturer's registered name and factory location	Name of manufacturer Address
1.9	Names and positions of persons seen in the factory	Name, Surname, Position
1.10	Number of non-conformities (see item 9)	X non-conformities Y observations

2 Quality system

2.1	Quality syste	m	yes	no
Does the manufacturer hold a certified quality management system that includes the products in question? Is it adequate for the products in question?				
Certification no.:				
Date of expiry:				
Remarks:				



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3	Organisation			
3.1	3.1 Organisation		yes	no
a)	Is the organisational structure, responsibilities and authority of the management adequate for the products in question?			
b)	Is there sufficient	documentation?		
Asses	ssed documents:			
Rema	arks:			
3.2	Responsibility a	nd authority	yes	no
a)	product, manager	es and authority of the management with regard to ment clearly defined? s the responsibility to take actions regarding product		
b)	Is there sufficient	documentation?		
Asses	ssed documents:			
Rema	arks:			
3.3 Management re		presentative for the FPC	yes	no
a)	Is it clear who the management representative is?			
b)) Is there sufficient documentation?			
Assessed documents:			•	
Remarks:				
		22	1/00	20
3.4 a)	Quality objective	objectives that are relevant?	yes	no
b)	Is there sufficient	•		
	ssed documents:	documentation:		
Rema				
3.5 Management re			yes	no
a)	ls there a procedure for management review? Has it been performed? Is the content adequate?			
b)	Is there sufficient	documentation?		
Asses	ssed documents:			
Remarks:				



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4	Procedures and documentation		
4.1	Document control	yes	No
a)	Are there procedures for control of documentation affecting the FPC, such as updating, approval and publishing of procedures?		
b)	Are there procedures for archiving and archiving times of records?		
Asses	ssed documents:		
Rema	ırks:		
4.2	Contract review	yes	no
	Are there procedures for contract review that take into account customer requirements? Are they followed correctly?		
Asses	ssed documents:		
Rema	ırks:		
4.3	Suppliers and subcontractors	yes	no
	Are there procedures for assessment of suppliers and subcontractors? Are there records?		
Assessed documents:			
Rema	ırks:		
4.4 Materials and components yes no			no
7.7	Are there procedures for specifying and verifying the raw materials and other constituent materials?		
Assessed documents:			
Rema	ırks:		
4.5	Production control	yes	no
	Are there procedures for production control, including inspections and tests that are performed before, during and after production?		
Asses	ssed documents:		
Rema	ırks:		
4.6	Handling of finished products	yes	no
	Are there procedures for handling, packaging and storage of finished products?		
Asses	ssed documents:		
Rema	ırks:		



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4.7 Non-complying products		yes	no			
a)	Are there procedures that specify how non-complying products shall be dealt with and how long records shall be kept?					
b)	Are there records?					
Asses	ssed documents:					
Rema	arks:					
4.8	Traceability	yes	no			
	Are there procedures for ensuring traceability of products?					
Asses	ssed documents:					
Rema	arks:					
4.9	Certification marks	yes	no			
	Are there procedures regarding the use of certification marks?					
Assessed documents:						
Remarks:						
4.10 Non-conformities and corrective actions yes			no			
a) Are there procedures for implementing corrective actions to eliminate the cause of non-conformities, in order to prevent recurrence?						
b)	b) Are records of non-conformities, together with their evaluation and corrective actions, kept for at least 3 years?					
Asses	ssed documents:					
Rema	rks:					
1						
4.11	Internal audits	yes	no			
	Are there procedures for internal audits, including planning, conducting, recording and handling of discovered non-conformities?					
Asses	ssed documents:					
Rema	arks:					
4.12	Previous audits	yes	no			
	Are there procedures for closing non-conformities from previous audits?					
Asses	ssed documents:					
Rema	arks:					
	<u> </u>					



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4.13	Complaints		yes	no
a)	Are there procedures for handling customer complaints?			
b)	Are records of cus actions kept for at	stomer complaints and the corresponding corrective least 3 years?		
Asse	ssed documents:			
Rema	arks:			
4.14	Training and qua	alification	yes	no
a)	 	ures for training and qualification of staff?		
b)	•	which staff is qualified for operations that can affect		
Asse	ssed documents:			
Rema	arks:			
5	Inspection and te	sting		
5.1 Production duri		ng visit	yes	no
	Were the products included in the certification or intended for certification in production at the time of the visit? If "Yes", identify product name and any cert.no. that appeared on them.			
Produ	ucts in production:			
Rema	arks:			
5.2	Inspection befor	re production	yes	no
a)	· ·	and/or drawings of raw materials and components		
b)	Does the manufacturer ensure that the incoming materials/products and/or subcontracted services are in conformity with the specified requirements?			
c)	Are non-conforming materials clearly identified and/or segregated to prevent any unauthorised use?			
Asse	ssed documents:			
Rema	arks:			
5.3	Inspection durin	a production	yes	no
a)	Are updated vers staff, e. g. proced photographs, drav	ions of relevant documents available to production ures, quality plans, inspection and test-instructions, wings or samples for all operations/parts that have conformity of the finished products?		



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5.3 Inspection during production			yes	no		
b) Are there instructions describing how to handle the production equipment?						

b)	Are there instruction equipment?	ctions describing how to handle the production	
c)		ented procedure describing the measurements and luring the whole production process?	
d)	Are there approperformed during	oriate records available for all checks and tests the production?	
e)	non-conforming	ented procedure describing how to handle products and are they clearly identified and/or event any unauthorized use?	
Assessed documents:			
Remarks:			

5.4	Inspection Reco	ords	yes	no
a)		n inspections and tests, before during and after or at least 3 years?		
Assessed documents:				
Remarks:				

5.5	Handling and m	arking of finished products	yes	no
a)		ion and test, are the products handled and stored in heir compliance with the standards is not affected?		
b)	Are certified prod	ucts marked according to the scheme rules?		
Checked products:				
Remarks:				

Handling of measuring equipment 6

6.1	Documented Pr	ocedure	yes	no
		umented procedure describing how to handle ment including the responsibilities related?		
Assessed documents:				
Remarks:				



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6.2	Equipment and	identification	yes	no
a)	1	uipment used for measurements available?		
b)	Is all measuring status?	equipment clearly marked with ID and calibration		
Asse	Assessed documents:			1
Rema	arks:			
	Calibratian /from	etian alcali		
6.3	Calibration / fun		yes	no
a)		easuring equipment used in all stages of the factory of calibrated and/or checked?		
b)	Are records of cal	ibration and function check kept for at least 3 years?		
c)	ls calibration/fun standards?	ction check traceable to national or international		
d)	Is the time for nex	t calibration/check clearly documented?		
Asse	Assessed documents:			
Rema	arks:			
7	Follow-up of prev	vious audits		
7.1	Handling of non	-conformities	yes	no
		on-conformities from previous audits been handled equately? (If initial inspection, not applicable.)		
Asse	ssed documents:			
Rema	arks:			
8	Changesto Certi	fied Product		
8.1	Documented Pr	ocedure	yes	no
	Is there a docu changes on certif	mented procedure describing how to deal with ied products?		
Asse	ssed documents:			
Rema	arks:			
				1
8.2	Changes		yes	no —
		product been changed since the last assessment? nges performed. (If initial inspection, not applicable.)		
Asse	ssed documents:			
Rema	arks:			



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8.3	Report of Chang	ges				yes	no
		8.2, were the change (? (If initial inspection,		ertification			
Asses	ssed documents:	(,				<u>l</u>
Rema							
Ttorric	arko.						
Clause	s 9 to 11 shall be use	d for each product:					
Name	e of product:		Certificate numb	er of produ	uct:		
9	•	of the burglar resistan	ce product with the	e certificate	•		
9.1 Structure of door and window			Comp	liance			
						yes	no
	Does the structure evidence provided	e of the door and/or wi d?	ndow casement co	omply with t	the		
	 Do proper reinforcements exist? Are the required drill protection/wall inserts installed? Are the openings for locks, fittings, hinges as accurate as required (e.g., clearance at the sides)? Do the edge joints conform to the evidence provided? 						
Asses	ssed documents:						ı
Rema	arks:						
		.					
9.2	Structure of doo	r and window frames/o	cases			Comp	liance
						yes	no
	Does the structure evidence provided	e of the door and/or wi d?	ndow casement co	omply with t	the		
		reinforcements exist? ge joints conform to the		ed?			
Asses	ssed documents:						
Remarks:							



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9.3	Fillings / glazing		Compliance	
			yes	no
		/ top panels built, how are they fixed? nents concerning glazing satisfied?		
Asses	ssed documents:			
Rema	ırks:			
9.4	Rebate clearance		Compliance	
			yes	no
	 Does the measure provided? 	are used to measure the rebate clearance? ured rebate clearance comply with the evidence ing limitations exist?		
Assessed documents:				
Remarks:				
10	Building hardware			

10.1	For doors	yes	no
	Door hinges (type, fixing):		
	Hinge mortise (type, fixing):		
	Locks (type, forend, fixing):		
	Striking plates (type, fixing):		



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	Inactive leaf locking:		
	Striking plate for inactive leaf locking (type, fixing):		
	Hinge security fittings (type, forend, fixing):		
	Striking plates for hinge security fittings (type, fixing):		
	Security plates (type, fixing, cylinder cover):		
	Locking cylinder (type, plug pulling protection, evidence):		
	Drill protection insert:		
10.2	For windows	yes	no
	Fitting system:		



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Casement fitting (type, forend, fixing):	
Window hinges (type, fixing):	
Hinge mortise (type, forend, fixing):	
Inactive leaf locking (type, forend, fixing):	
Drill protection insert:	
Hinge security fittings (type, forend, fixing):	
Security plates for hinge security fittings (type, fixing):	
Lockable handle (type, fixing, evidence):	
Security plates (type, fixing, cylinder cover):	



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	Locking cylinder (type, plug pulling protection, evidence):								
11	Audited p	roduct							
11.1	Outer di	mensions [m	nm] of pr	oduct				Com	oliance
		Target [m	m]	Actual [mm]	Place of measurem	ent	Control method	yes	no
	Height	±							
	Width	±							
	Depth	±							
Asse	ssed docum	ents:							
Rema	arks:								
44.0	0								
11.2	Compon							Comi	oliance
Comp	oonent name	∃ .						Com	лапсе
	Target [m	m]	Actua	al [mm]	Place of measurem	ent	Control method	yes	no
Asse	ssed docum	ents:							
Rema	arks:								
11.3	Compon	ent 2							
11.3 Component 2 Component name:				Com	oliance				
	Target [m	m]	Actua	al [mm]	Place of measurem	ent	Control method	yes	no
	ssed docum	ents:							
Rema	arks [.]								



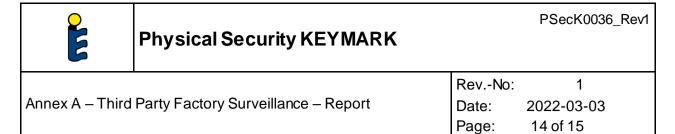
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					Т	
11.4	Component 3					
Com	ponent name:				Comp	liance
	Target [mm]	Actual [mm]	Place of measurement	Control method	yes	no
		$T^{}$				
Asse	ssed documents:					
Rema	arks:					
11.5	Component 4					
Com	ponent name:				Compliance	
	Target [mm]	Actual [mm]	Place of measurement	Control method	yes	no
		T				
Asse	ssed documents:					
Rema	arks:					
					T	
11.6	Component 5					
Com	ponent name:				Compl	liance
	Target [mm]	Actual [mm]	Place of measurement	Control method	yes	no
		\top				
Asse	ssed documents:		•			
Rema	arks:					



12 Non-conformities and observations

12.1	Non-conformities
1.	X.XX – Section in the report: Non-conformity description
2.	X.XX – Section in the report: Non-conformity description
3.	X.XX – Section in the report: Non-conformity description

For non-conformities no. X-Y, corrective actions shall be performed and reported to the inspection body within 30 days (45 days for initial inspection), no later than 20YY-MM-DD.

For non-conformities no. Q and R, the manufacturer shall implement corrective actions which will be followed-up at next inspection.

12.2	Observations
1.	X.XX – Section in the report: Observation description
2.	X.XX – Section in the report: Observation description
3.	X.XX – Section in the report: Observation description

Observations are to be seen as suggestions of improvement, or as items that might need to be followed-up at future inspections. Reporting of corrective actions is not necessary.

13 Recommendation

	Degree of criticism	Required action
1	☐ No criticisms	No action is required
2	☐ Limited number of criticisms Continued certification is recommended.	
		The manufacturer shall report the implementation of corrective actions for observed non-conformities, see item 9.1. From the presented documentation, it will be decided if an extra inspection will be needed.
3	☐ Criticism(s) to the extent that conformity with the standard is endangered	A new factory inspection must be performed after that the manufacturer has confirmed the implementation of the corrective actions.

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14 Any rele		and Other Remarks/Comments ks not included in the previous questions should be give	en here.	
1				
2				
3				

This report is signed both by the inspector and by the factory representative. By signing, the factory representative accepts the non-conformities and the report content.

The inspector sends a copy to the certification body according to their agreement.

Next inspection:	
Date: 20YY-MM-DD Name of inspector	Name of factory representative:
NAME NAME	NAME NAME